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Si-Ge-E ANALOGS

(57) Abstract: A process for is provided for synthesizing a compound having the formula $\text{E}(\text{GeH}_3)_3$ wherein E is selected from
the group consisting of arsenic (As), antimony (Sb) and phosphorus (P). GeH_3Br and $[\text{CH}_3]_3\text{Si}_3\text{E}$ are combined under conditions
whereby $\text{E}(\text{GeH}_3)_3$ is obtained. The $\text{E}(\text{GeH}_3)_3$ is purified by trap-to-trap fractionation. Yields from about 70% to about 76% can be
obtained. The $\text{E}(\text{GeH}_3)_3$ can be used as a gaseous precursor for doping a region of a semiconductor material comprising Ge, SnGe,
SiGe and SiGeSn in a chemical vapor deposition reaction chamber.

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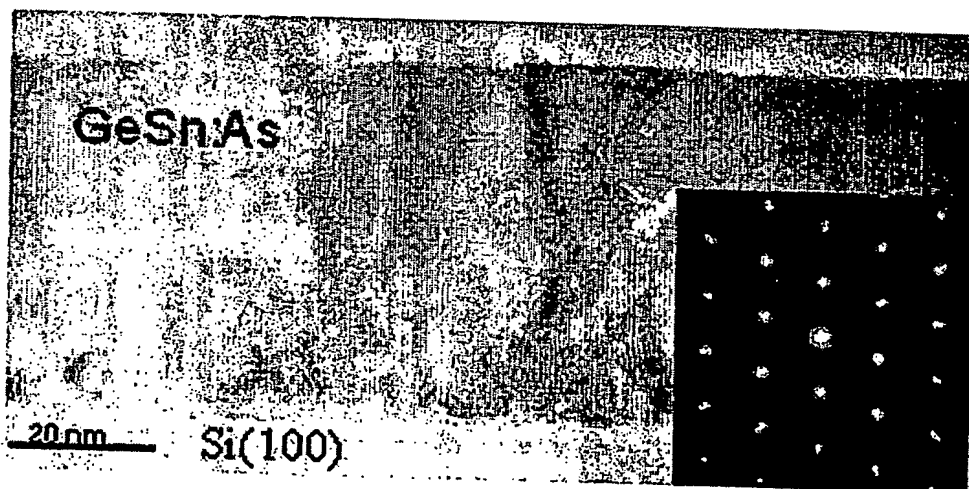
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